

Melt Point

ASTM D3418

°C

350

Mechanical Properties

地址：上海市金山第二工业区夏盛路 230 号；

邮编：201512

Adress: No.230, Xia sheng Rd, Jinshan Second Industry Park Postcode: 201512

网址/Website: www.pret.com.cn

电话/Tel: 021-67222266; 传真/Fax:: 021-51685255, 69210400;

23 C 50%

These technical data in the product brochures are typical data under specific test conditions and not intended for use as limiting specifications.

Version:2020-4-20

Molding Condition

To avoid the blistering problem, the following molding parameters is recommended.

材料干燥温度/时间		150 °C/4h	140 °C/6h
Dry Temperature/Time		150 °C/above 4h	or 140 °C/above 6h
模温		80 °C	
Mold Temperature		80 °C or Normal Temperature	
料管温度 Cylinder Temperature	喷嘴温度	360 °C	365 °C
	Nozzle Temp.		
	前部温度	350 °C	355 °C
	Front Temp.		
	中部温度	335 °C	340 °C
	Middle Temp.		
	后部温度	325 °C	330 °C
	Rear Temp.		

Package

25KG

25KG net paper bag lined with aluminum foil.

Storage

To avoid the wet and direct sun-light storage environment.

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